

Work Order ID 135942

Tuesday, August 25, 2015 10:50:03 AM

135942

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Item ID: D4132-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Gasket
Start Date: 8/25/2015 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 8/25/2015 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: MLJ Date: AUG 25 2015 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4132	C

100	FLOW WATER JET	0.00							
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100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D4132

Dwg Rev: C

Prog Rev: C

2-Debur if necessary

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
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110

QC

Quality Control

Memo

120	QC8- Inspect parts - second check	0.00							
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120

QC

Quality Control

Memo

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>B-A</u>	0.00							
130	Packaging					<u>3X</u>			<u>15/08/27</u>
Packaging	Memo	0.00							
140	QC21- Final Inspection - Work Order Release	0.00							
140	QC					<u>mc5</u>		<u>AUG 27 2015</u>	
Quality Control	Memo	0.00							

SW 20150827

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Picklist Print

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Parent Item: D4132-3

D4132-3

Parent Item Name: Gasket

Start Date: 8/25/2015

Required Date: 8/25/2015

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
10.11.22 AS PER DWG REV.B DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased		No		100	sf	212.5000	1.0446	3.482			
MNEO60S 063										**		<i>08/15/26</i>	
NEOPRENE SHEET 0.063													

Location

Loc Qty

Loc Code

MAT052

212.5

M130840

28.2

M131990

184.3

3.5

DART AEROSPACE LTD		Work Order:	135942
Description: Gasket		Part Number:	D4132-3
Inspection Dwg: D4132	Rev: 4 C 15.08.15	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
00.34	+0.006/ 0.004				Tap	
0.49	+/-0.030	.49	/		V2D-02	
0.34	+/-0.030	.34	/			
0.49	+/-0.030	.49	/			
0.97	+/-0.030	.97	/			
2.81	+/-0.030	2.81	/			
4.64	+/-0.030	4.64	/			
5.12	+/-0.030	5.12	/			
5.61	+/-0.030	5.61	/			
0.38	+/-0.030	.38	/			
1.92	+/-0.030	1.92	/			
5.02	+/-0.030	5.02	/			
9.77	+/-0.030	9.77	/			
11.92	+/-0.030	11.92	/			
14.45	+/-0.030	14.45	/			
19.27	+/-0.030	19.25	/			
31.92	+/-0.030	31.92	/			
23.61	+/-0.030	23.61	/			
27.95	+/-0.030	27.95	/			
28.33	+/-0.030	28.33	/			
16.54	+/-0.030	16.54	/			
7.29	+/-0.030	7.25	/			
0.31	+/-0.030	0.314	/			

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Measured by:	D	Audited by:		Preliminary Approval:	
Date:	15/08/26	Date:	AUG 26 2015	Date:	

Rev	Date	Change	Revised By	Approved
A	14.08.26	New Issue	KJ	

